


**FITTING INSTRUCTIONS**
**27S & 27U**
**Alignment of Bushes**
**27S**

**Step 1:**

Remove existing bushes ensuring to remove the outer metal sleeves.

**Step 2:**

Ensure the bore is clean from debris and contaminants.

**Step 3:**

Apply some washing up liquid or tyre soap to the outer bore of the bushes and push in from the direction show on the diagram.

**Step 4:**

Insert the inner metal sleeves.

**Step 5:**

Fit the arms back to the vehicle and torque to manufactures settings when the vehicle is at ride height.

**Front of  
Vehicle**

