

FITTING INSTRUCTIONS

41AX - Front Upper LH Engine Mount Insert

41AX Contains	
1 x Poly Piece	
1 x Washer	

Step 1:

Remove current engine mount from the vehicle. This will make installing the insert easier.

Step 2:

Cover the insert and existing engine mount in washingup liquid or similar to aid fitment.

Step 3:

Align the bush with the mount. There is a odd flat face which will match up with a gap in the rubber mount as shown in the diagram.

Step 4:

Using a Vice or similar, push the bush into the mount. This may take several adjustments to ensure the bush is going in flat.

Step 5:

Push the insert until it is near enough flush with the steel inner tube as shown.

Note: The bush will want to raise slightly. This will be clamped down by the washer above.

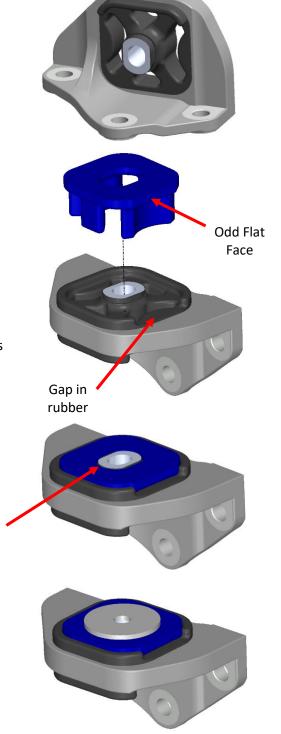
Flush with inner tube

Step 6:

Do <u>not</u> refit the upper stopper plate (50875-SDA-A11) and instead, fit the supplied washer.

Step 7:

Refit exsiting bolt and torque to manufactuers settings.



If you have any questions regarding the fitment of this bush, please give us a ring on 01978 664316.

or send an e-mail to sales@polybush.co.uk.