

Polybush®

Revolutionise Your Ride

BUS

Product Range



www.polybush.co.uk

BUS RANGIE

Contents

Alexander Dennis

Shock Absorber Bushes	1
Spring Bushes	1
ARB Link Bushes	2
Anti Roll Bar Saddle Clamps	3
Mountings, Links & Grommets	3
Bump Stops & Isolator Pads	4

Mercedes T2

ARB Link & Spring Bushes	5
Front ARB Bushes	5
Rear ARB Bushes	6
Shock Absorber Bushes	6

Mercedes Vario

ARB Link & Spring Bushes	7
Front ARB Bushes	7
Shock Absorber Bushes	8
Rear ARB Bushes	8

Mercedes Sprinter

ARB Bushes	9
ARB Link Bushes	10
Shock, Spring & Arm Bushes	10

Scania

Front ARB Bushes	11
Rear ARB Bushes	11
Scania ARB Bush Case Study	12

BUS RANGIE

Contents

Volvo

ARB Bushes	13
Leaf Spring Bushes	14
Shock Absorber Bushes	14
Wishbone Bushes	14
Alternator Mounts	14

Leyland

Shock Absorber Bushes	15
-----------------------	----

DAF

Shock Absorber Bushes	16
ARB Bushes	16

Bedford

ARB Bushes	19
------------	----

Iveco/BMC

Spring & ARB Bushes	17
---------------------	----

Optare

ARB Bushes	17
------------	----

Koni, Alko, Gierep

Shock Absorber Bushes	18
-----------------------	----

Alexander Dennis

Shock Absorber Bushes

1



2



3



Type	Code	Description	OE No	Model
1	1X	Plate Type, Large Bore Single	657696-1	Dart, Lance, Javelin
1	1X Kit	1X Kit (2 off, with fittings)	656017	Dart, Lance, Javelin
2	1U	Shock Absorber Bush	599017	
3	9AC	Shock Absorber Bush	0	Dart
3	9AL	Shock Absorber Bush Gerep/Alko	659900	Dart

Spring Bushes

1



2



Type	Code	Description	OE No	Model
1	9AU	Spring Bush	451900	E200
1	9AQ	Rear Spring Bush Large	450480	E300
1	9AR	Rear Spring Bush Small	450481	E300, E200
2	9AF	Rear Spring Bush	0	Dart, SLF
2	9AW	Rear Spring Bonded Bush	0	Enviro

Alexander Dennis

ARB Link Bushes

1



2



3



Type	Code	Description	OE No	Model
1	9P	ARB Link Bush	658973	Trident 3, Trident 2
1	9N	ARB Link Bush	436115	E500, Trident 3, Trident 2
1	9Z	ARB Link Bush	438257	E500, E400, Trident 3, Trident 2
1	9BC	ARB Mounting Bush	665439	T21
2	9AK	Oversize ARB Link Bush	658973	Trident3, Trident 2
2	9AH	Oversize ARB Link Bush	438257	E500, E400, Trident 2, Trident 3
3	9AP	ARB Link Bush	654042	Sabre
2	9BL	ARB Link Bush	666485	E500
2	9BM	ARB Link Bush	664103	E200 MMC

Take a look at our Car Range

Want to see our full car range? visit our website, here you will find a comprehensive range of vehicles from Aston Martin to Volkswagen.

www.polybush.co.uk



Alexander Dennis

Anti Roll Bar Saddle Clamps

1



2



3



Type	Code	Description	OE No	Model
1	9AZ	Anti Roll Bar Saddle Clamp	460957	E200
1	9AV	Anti Roll Bar Saddle Clamp	450974	E500
2	9H	Anti Roll Bar Saddle Clamp	434214	E400, Trident 2
2	9J	Anti Roll Bar Saddle Clamp	434216	E500, E400, Trident 3, Trident 2
2	9K	Anti Roll Bar Saddle Clamp	434606	Trident 3
2	9BU	Anti Roll Bar Saddle Clamp	460957	E200
3	9BA	Anti Roll Bar Saddle Clamp	470120	E500

Mountings, Links Grommets

1



2



3



Type	Code	Description	OE No	Model
1	9AE	Fuel Tank Mounting	432210	E500, E400, Trident 2
1	9BV	Axle Catcher Bush Chamfered	486051	
1	9AT	Fuel Tank Mounting	455489	E400
2	9G	Rear ARB Top Link Doughnut	434947	E500, E400, Trident 3
3	9AG	Window Grommets (Universal)	0	Universal

Bump Stops & Isolator Pads

1



2



3



Type	Code	Description	OE No	Model
1	9AD	Rear Axle progressive Bumpstop	0	Dart SLF
1	9AM	Dennis Dart Front Axle Bumpstop	656165	Dart
2	9AX	Isolator Pad Bottom- Four Holes	457773	E500
3	9AY	Isolator Pad Top - Three Holes	457774	E500

CASE STUDY

Dennis O.E. Bush 438257

Polybush are proud O.E. bush suppliers to Alexander Dennis, ensuring long lasting performance and cost savings as standard.



A worn ARB link eye can result in the Anti Roll Bar needing replacement, which can be costly and difficult to source.

To solve this problem Polybush produced a 2mm oversized bush in our 65 Shore A polyurethane, a more compliant material to take up wear and extend the ARB life, thus saving time and money.

Built to fit Trident through to Enviro 500

9Z and 9AH can be found on Page 2

Mercedes T2 Range

Including: 308, 309, 608, 609, 709, 811

ARB Link & Spring Bushes



Type	Code	Description	OE No	Model
1	2XA	Small ARB Link Bush (30mm Tube)	309 320 0073	309-608
2	2XK	Large ARB Link Bush (36mm Tube)	667 320 0073	609-811
3	2B	Front & Rear Spring Bushes	319 324 0750	309-608
3	2C	Front & Rear Spring Bushes	318 322 0250 667 332 0650	609-811

Front ARB Bushes



Type	Code	Description	OE No	Model
1	2D	Front ARB Bush 30mm Early	309 323 0385	309-608
1	2P	Front ARB Bush 30mm	667 323 0485	608-609
2	2H	Front ARB Bush 37mm	667 33 0685 670 323 0285	709-811
2	2F	Front ARB bush 34mm	667 323 0585	709-811
3	2XD	Version of 2F 1.5mm undersized	667 323 0585	709-811
3	2XE	Version of 2H 1.5mm oversized	667 323 0685 670 323 0285	709-811

Mercedes T2 Range

Including: 308, 309, 608, 609, 709, 811

Rear ARB Bushes

1



2



3



Type	Code	Description	OE No	Model
1	2E	Rear ARB bush 37mm Thin Walled	309 326 0481	309-608
1	2G	Rear ARB Bush 40mm	668 326 0181	709-811
1	2J	Rear ARB Bush 47mm Thick Walled	667 326 0681	709-811
2	2L	Rear ARB Bush 47mm Thin Walled (5mm Thick)	667 326 0181	709-811
2	2M	Rear ARB Bush 50mm	669 326 0081	709-811
2	2N	Rear ARB Bush 37mm Thick Walled	667 326 0081	709-811
3	2XF	Version of 2J- 2mm Undersized	667 326 0681	709-811
3	2XG	Version of 2M- 2mm Undersized	669 326 0081	709-811

Shock Absorber Bushes

1



2



3



Type	Code	Description	OE No	Model
1	2S	Front Shock Lower Bush	000 323 1585	fits: 005 323 0900 & 006 323 4400
2	2U	Front Shock Lower Bush	0	Fits Woodhead Shock: LP14120 OAD
3	2Z	Front Shock Upper Bush	0	709-811

Mercedes Vario Range

Including: 610, 614, 810, 814

ARB Link & Spring Bushes

1



2



3



Type	Code	Description	OE No	Model
1	2XA	Small ARB Link Bush (30mm Tube)	309 320 0073	309-608
2	2XK	Large ARB Link Bush (36mm Tube)	667 320 0073	609-811
3	2C	Front & Rear Spring Bushes	318 322 0250 667 332 0650	609-811

Front ARB Bushes

1



2



3



Type	Code	Description	OE No	Model
1	2F	Front ARB Bush 34mm	667 323 0585	All
2	2H	Front ARB Bush 37mm	667 323 0685 670 323 0285	All
3	2XD	Version of 2F- 1.5mm Undersized	668 323 0585	All
3	2XE	Version of 2H- 1.5mm Undersized	668 323 0685 670 323 0285	All

Mercedes Vario Range

Including: 610, 614, 810, 814

Shock Absorber Bushes



Type	Code	Description	OE No	Model
1	2Z	Front Shock Absorber Upper Bush	0	All
2	2S	Front Shock Absorber Bottom Bush	000 323 1585	0053230900 0063234400
2	11FM	Rear Shock Absorber Bush	000 323 2585	Fits: 0053267100
3	2U	Rear Shock Absorber Bottom Bush	0	Woodhead Shock: LP14120 OAD

Rear ARB Bushes



Type	Code	Description	OE No	Model
1	2T	Rear ARB Bush Ridged End 50mm	670 326 0281	All
2	2XC	Rear ARB Bush Plain D 50mm	667 326 1581	All
3	2J	Rear ARB Bush 47mm Thick Walled	667 326 0681	All
3	2XF	Version of 2J- 2mm Undersized	667 326 0681	All
3	2M	Rear ARB Bush 50mm	669 326 0081	All
3	2XG*	Version of 2M- 2mm Undersized	669 326 0081	All

Mercedes Sprinter Range

ARB Bushes

1



2



3



Type	Code	Description	OE No	Model
1	2AF	Front ARB Bush 25mm	904 323 0085	Sprinter
1	2XH	Front ARB Bush 22mm	901 323 0185	Sprinter
1	2AL	Front ARB Bush	906 323 1685	Sprinter Mk2
1	2XB	Rear ARB Bush 33mm	904 326 1081	Sprinter
1	2XO	Rear ARB Bush 41mm	667 326 1581	Sprinter
1	2AK	Rear ARB Bush 30mm	904 326 0981	Sprinter
1	2AM	Rear ARB Bush 15.5mm	906 326 0781	Sprinter MK2
1	2XM	Rear ARB Bush 35mm	2E0511413L	Sprinter MK2 Facelift
1	2XN	Rear ARB Bush 33mm- Oversized	9063260481	Sprinter Ambulance
2	2XP	Rear ARB Bush 27mm	904 326 0881 2DO 511 413B	Sprinter
2	2AH	Rear ARB Bush 22mm	901 326 0081	Sprinter
2	2XQ	Rear ARB Bush 22mm	901 326 0181	Sprinter
3	2XJ	Front ARB Bush 26.5- 28mm	0	Sprinter

Mercedes Sprinter Range

ARB Link Bushes



Type	Code	Description	OE No	Model
1	2AE	Rear ARB Link Bush	601 321 0350	Sprinter
2	2AG	Front ARB Link Bush	901 323 0285	Sprinter

Shock, Spring & Arm Bushes



Type	Code	Description	OE No	Model
1	2AJ	Shock Absorber Bush Rear Lower	NA	Sprinter
2	2Y	Rear Spring Eye Bush	3210250	Sprinter
2	2W	Front Torque Arm Bush	317 333 1164	0303, 0404, 0405

Scania Range

Including: 2 Series, 3 Series, 4 Series

ARB Bushes



Type	Code	Description	OE No	Model
1	13A	Rear ARB Bush 50mm	295751	Series3: 93, 113, 143
1	13B	Rear ARB Bush 50mm	670195 / 228483 1880751	Series 3, Series 4
2	13C	Front ARB Bush 38mm	213604	Series 2: 82, 92, 112, 122, 142 Series 3
2	13H	Front ARB Bush 64mm	1344190	Series 3: L114, Series 4
2	13M	Front ARB Bush	1919010	Series 3: K93, K113, L113, Series 4: FKN, CN94, L94, N230UD
2	13E	Front ARB Bush	469081	Series 3, Series 4
2	13J	Rear ARB Bush 55mm	1505082	Series 4: FKN
2	13K	Rear ARB Bush 45mm	489648	Series 3, Series 4: FKN
3	13L	Version of 13B - 4mm Undersized	670195 / 228483 1880751	Series 3, Series 4
3	13N	Version of 13K- Undersized	489645	Series 3, Series 4: FKN

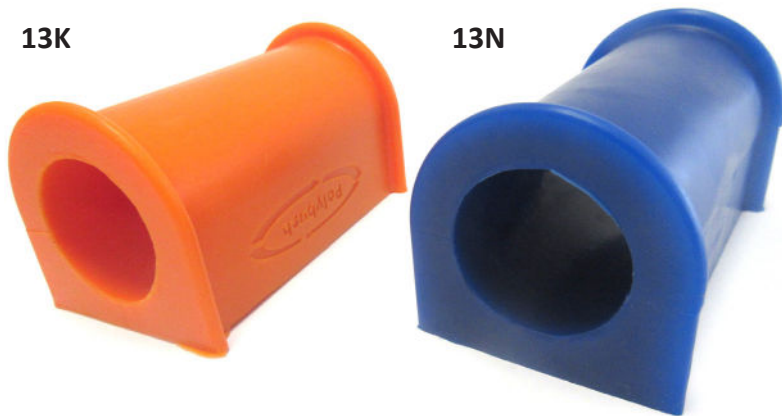
CASE STUDY

Scania ARB Bush

For Scania Series 3 & 4

The original rubber Scania rubber bushes deteriorate and over time suffer from compression set, causing parts being regularly replaced.

Replacement Anti Roll Bars are often difficult to source and also costly to replace only due to worn bushes.



As a direct replacement for OE, Polybush produced the Dynamic (75 shore orange) bush which last 4-5 times longer than rubber.

For vehicles with worn bar problems, there is also a 2mm undersized (65 shore blue) which is in our more compliant grade to reduce wear and extend your anti roll bar life.

Volvo Range

9700, 9900, B/F/N/FH/FL Series

ARB Bushes

1



2



3



Type	Code	Description	OE No	Model
1	11A	ARB Bush 55mm	9516524	B Series: B10, B12, N Series: NH12/420, F Series: FH12-340/380/500 FH16-500/520/580/660
2	11B	ARB Bush 60mm	9516579 1605047	B Series: B10, B12, F Series: F10, F12, F16 N Series: NL7, NL10, NL12, FH Series: FH12, FH16, FL Series: FL7
2	11D	ARB Bush 48mm	9516523 9959304	B Series: B10, B12, FL Series: FL6-608 / 610/612/614/615
3	11E	ARB Bush 45mm	9518272	B Series: B10, B12, F Series: F10, F12, F16 FL Series: FL7, FL10

Upgrade your fleet

Want to see what Polybush can do for your LCV fleet? get in contact with our team to receive an up to date catalogue.

sales@polybush.co.uk

01978 664 316

www.polybush.co.uk

Volvo Range

9700, 9900, B/F/N/FH/FL Series

Leaf Spring & Shock Absorber Bushes

1



2



3



Type	Code	Description	OE No	Model
1	4BE	Rear Lef Spring Bush with Tube	1401681	FH Series: FH16 (07 on)
2	11F	Front Shock bottom bush	NAS	B6
3	11C	Rear Shock Absorber Bush	1134962	F Series: F10-260/280/300/330, F12- 320/330 /360/370/400/410, F16 N Series: N10-270/300 FL Series: FL6-608/610/611/619/612/614/615/ 618, FL10-280/320/360/H320/H360, FLC140

Wishbones Bushes & Alternator Mounts

1



2



3



Type	Code	Description	OE No	Model
1	11J	Small Upper Wishbone Bush	3111274 85104649	9700, 9900, B Series: B6BLE, B7TL, B10BLE, B10L
2	11K	Large Lower Wishbone Bush	31112049 70308561	9700, 9900, B Series: B6BLE, B7TL, B10BLE, B10L
3	11T	Alternator Table Mounting	3036907	B7

Leyland Range

Olympian, Titan, Tiger, National Shock Absorber Bushes



Type	Code	Description	OE No	Model
1	1X Kit	1X Kit (2 of, with fittings)	656017	
1	1X	Plate Type, Large Bore	657696-1	
1	1V	Rear, Bottom Shock Absorber Bush	59244	Olympian
2	1U	Conical Shock Absorber Bush	599017	
3	20J	Front Shock Absorber Bush	0	Titan

ARB Bushes



Type	Code	Description	OE No	Model
1	20B	ARB Bush	FBK1025	Tiger
2	20D	ARB Bush	FBK1025	Tiger
3	22A	ARB Bush	0	National

Bedford Range

Metrorider, Versa

ARB Bushes

1



2



3



Type	Code	Description	OE No	Model
1	18A	Front ARB Bush	91095253	YNV 85-89
2	18B	Rear ARB Bush	91095798	YNV
3	18D	Rear ARB Bush	91054713	Y Series

DAF Range

DB250, SB Series, 3000/4000 Series

Shock & ARB Bushes

1



2



3



Type	Code	Description	OE No	Model
1	13D	Front Shock Absorber Bush	642608	DB250
2	15A	ARB Top Link Bush	O109860 1187311	SB Series
3	15B	Front/Rear ARB Bush 60mm	41187312	3000/4000 Series

Optare Range

Metrorider, Versa

ARB Bushes



Type	Code	Description	OE No	Model
1	16A	Front ARB Bush	X5825151	Metrorider
1	16B	Rear ARB Bush	X5925502	Metrorider
1	16F	ARB Bush 45mm	34255009	
2	16D	Rear ARB Bush	32250023	Versa
2	16E	Rear ARB Bush	32250085	
3	16C	ARB Eye Bush	X5931102	Metrorider

Iveco/BMC Range

75E15, Eurorider, BMC

Spring & ARB Bushes



Type	Code	Description	OE No	Model
1	4E	Spring Bush	98482540	Iveco: 75E15
2	4N	Front ARB Bush	0	Iveco: Eurorider
3	20K	ARB Bush 38mm	0	BMC

Koni, Alko, Gierrep

Shock Absorber Bushes



Type	Code	Description	OE No	Model
1	Kit 11	2 Pieces 1 Tube		Koni Shocks 20 x 16 x 53mm tube
1	Kit 29	2 Pieces 1 Tube		Koni Shocks 20 x 16 x 43.5mm tube
1	Kit 47	2 Pieces 1 Tube		Alko Shocks 14.4 x 20.64 x 39mm tube
2	Kit 55	2 Pieces, 1 Tube, 2 Washers		Alko Shocks 14.4 x 20.64 x 39mm tube
3	9AL	2 Pieces, 1 Tube, 2 Nyloc Nuts	659900	Alko/Gerep Shocks
4	Kit 106	2 Pieces, 1 Tube, 2 Nyloc Nuts, 3 Washers	659900	Alko/Gerep Shocks

About Polybush

Our design and development team ensure all Polybush products continue to meet the ever-changing demands of the automotive market. Polybushes are designed and manufactured to meet their exact specification, keeping the suspension working just as the manufacturer intended. Polybush use only high quality pure materials which offer immense flexibility and resilience, restoring the original ride comfort with the durability of Polyurethane.

Key features and benefits to fitting Polybush:

- Easy to fit
- Less Downtime- Keeping your vehicles on the road
- Reduced MOT Costs
- Lasts 4-5 times longer than original rubber bushes
- Prolonged tyre life
- Unaffected by oil, fuel and road contaminants
- Fixes premature bush failures



The History

Polybush have been designing and manufacturing polyurethane suspension components since 1992 and continue to expand their product range with the assistance of new high tech investments and vigorous research and testing. Polybush is located in North Wales in what is now one of the largest industrial areas in Europe, the Wrexham Industrial Estate.

The Range

Polybush manufacture for various markets, not just the Bus range. Due to Polybush's vast knowledge in both the automotive and Polyurethane manufacturing process, We are able to produce a variety of high quality products whatever your application.

Have a project you need help with?

Get in touch with the Polybush team!

01978 664316 | sales@polybush.co.uk





Polybush®

Revolutionise Your Ride

Want to get in touch?

Polybush

Clywedog Road South
Wrexham Industrial Estate
Wrexham LL13 9XS

Tel: 01978 664316 **Email:** Sales@polybush.co.uk



www.polybush.co.uk