



1BD Fitting Instructions

Step 1:

Measure the distance between the OEM bushes. This measurement will be used to ensure correct fitment in the axle brackets on the new bushes.

Step 2:

Press the old bushes out of the arm ensuring the bores are clean and free from debris.

Step 3:

Using the 1BD Fitting Template, place the arm over the top of the template and mark the arm using a paint pen or similar. These marks are used to align the new bushes and is **critical** for fitment.

Step 4:

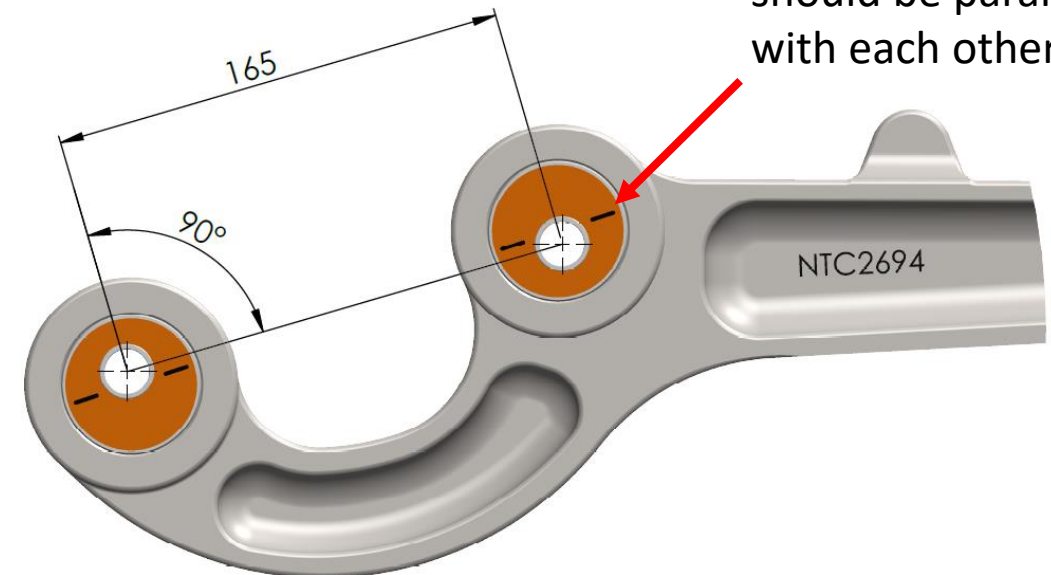
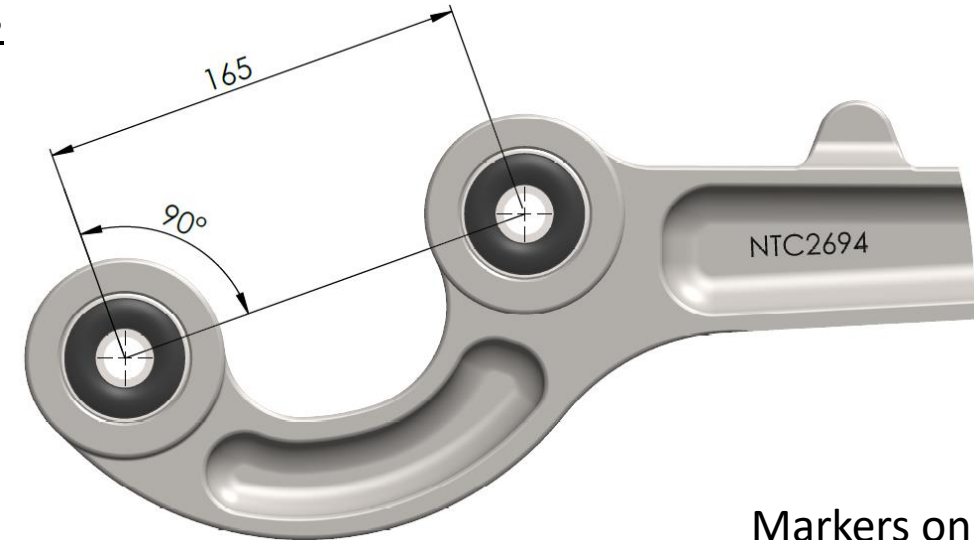
Align the bushes with marks as shown in the diagram and press into the arm. The Front bush should have the offset towards the top of the arm. The Rear bush should have the offset towards the bottom of the arm.

Step 5:

Double check the final measurement, this should match the original measurement.

Step 6:

Refit to the vehicle and torque to manufacturers settings when the vehicle is at ride height.



Markers on bushes should be parallel with each other.